



20以內加法-橫式(20題)

姓名: _____

日期: _____ 分數: _____

$9 + 13 =$

$5 + 13 =$

$8 + 19 =$

$14 + 15 =$

$18 + 19 =$

$18 + 14 =$

$18 + 12 =$

$8 + 16 =$

$6 + 12 =$

$14 + 4 =$

$4 + 11 =$

$8 + 18 =$

$18 + 12 =$

$9 + 12 =$

$8 + 1 =$

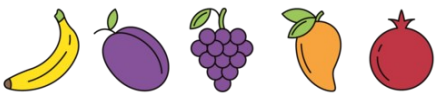
$13 + 20 =$

$17 + 7 =$

$6 + 15 =$

$12 + 18 =$

$8 + 18 =$



20以內加法-橫式(20題)

姓名: _____

日期: _____ 分數: _____

$9 + 13 = 22$

$5 + 13 = 18$

$8 + 19 = 27$

$14 + 15 = 29$

$18 + 19 = 37$

$18 + 14 = 32$

$18 + 12 = 30$

$8 + 16 = 24$

$6 + 12 = 18$

$14 + 4 = 18$

$4 + 11 = 15$

$8 + 18 = 26$

$18 + 12 = 30$

$9 + 12 = 21$

$8 + 1 = 9$

$13 + 20 = 33$

$17 + 7 = 24$

$6 + 15 = 21$

$12 + 18 = 30$

$8 + 18 = 26$