



## 100以內直式加法(100題)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分數: \_\_\_\_\_

$$\begin{array}{r} 20 \\ +27 \\ \hline \end{array} \quad \begin{array}{r} 45 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 44 \\ + 4 \\ \hline \end{array} \quad \begin{array}{r} 57 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 10 \\ +87 \\ \hline \end{array} \quad \begin{array}{r} 62 \\ +10 \\ \hline \end{array} \quad \begin{array}{r} 55 \\ +42 \\ \hline \end{array} \quad \begin{array}{r} 55 \\ +40 \\ \hline \end{array} \quad \begin{array}{r} 39 \\ +49 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 9 \\ +57 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +32 \\ \hline \end{array} \quad \begin{array}{r} 22 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 68 \\ + 7 \\ \hline \end{array} \quad \begin{array}{r} 74 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 43 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +48 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +71 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ +46 \\ \hline \end{array} \quad \begin{array}{r} 31 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +55 \\ \hline \end{array} \quad \begin{array}{r} 35 \\ +63 \\ \hline \end{array} \quad \begin{array}{r} 29 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 55 \\ +26 \\ \hline \end{array} \quad \begin{array}{r} 29 \\ +41 \\ \hline \end{array} \quad \begin{array}{r} 51 \\ +23 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +58 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ +39 \\ \hline \end{array} \quad \begin{array}{r} 73 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 76 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 30 \\ +70 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +65 \\ \hline \end{array} \quad \begin{array}{r} 47 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 14 \\ +68 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +52 \\ \hline \end{array} \quad \begin{array}{r} 4 \\ +34 \\ \hline \end{array} \quad \begin{array}{r} 30 \\ +13 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + 7 \\ \hline \end{array} \quad \begin{array}{r} 70 \\ +30 \\ \hline \end{array} \quad \begin{array}{r} 77 \\ + 2 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ +36 \\ \hline \end{array} \quad \begin{array}{r} 59 \\ +15 \\ \hline \end{array} \quad \begin{array}{r} 15 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 39 \\ +58 \\ \hline \end{array} \quad \begin{array}{r} 71 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 72 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 34 \\ + 5 \\ \hline \end{array} \quad \begin{array}{r} 47 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +8 \\ \hline \end{array} \quad \begin{array}{r} 68 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 76 \\ + 6 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 64 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ +46 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +79 \\ \hline \end{array} \quad \begin{array}{r} 32 \\ +63 \\ \hline \end{array} \quad \begin{array}{r} 59 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 17 \\ + 6 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +47 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +62 \\ \hline \end{array} \quad \begin{array}{r} 13 \\ +86 \\ \hline \end{array} \quad \begin{array}{r} 4 \\ +3 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ +35 \\ \hline \end{array} \quad \begin{array}{r} 10 \\ +25 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 16 \\ +81 \\ \hline \end{array} \quad \begin{array}{r} 62 \\ +31 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +65 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 63 \\ +14 \\ \hline \end{array} \quad \begin{array}{r} 45 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +25 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ +48 \\ \hline \end{array} \quad \begin{array}{r} 9 \\ +23 \\ \hline \end{array} \quad \begin{array}{r} 25 \\ +72 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +50 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +66 \\ \hline \end{array} \quad \begin{array}{r} 61 \\ +24 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ + 9 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ +41 \\ \hline \end{array} \quad \begin{array}{r} 64 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +38 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 61 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 16 \\ +32 \\ \hline \end{array} \quad \begin{array}{r} 35 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 6 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +6 \\ \hline \end{array} \quad \begin{array}{r} 32 \\ +49 \\ \hline \end{array}$$



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姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分數: \_\_\_\_\_

$\begin{array}{r} 20 \\ +27 \\ \hline 47 \end{array}$	$\begin{array}{r} 45 \\ +29 \\ \hline 74 \end{array}$	$\begin{array}{r} 44 \\ + 4 \\ \hline 48 \end{array}$	$\begin{array}{r} 57 \\ +29 \\ \hline 86 \end{array}$	$\begin{array}{r} 10 \\ +87 \\ \hline 97 \end{array}$	$\begin{array}{r} 62 \\ +10 \\ \hline 72 \end{array}$	$\begin{array}{r} 55 \\ +42 \\ \hline 97 \end{array}$	$\begin{array}{r} 55 \\ +40 \\ \hline 95 \end{array}$	$\begin{array}{r} 39 \\ +49 \\ \hline 88 \end{array}$	$\begin{array}{r} 7 \\ +88 \\ \hline 95 \end{array}$
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$\begin{array}{r} 29 \\ +19 \\ \hline 48 \end{array}$	$\begin{array}{r} 9 \\ +57 \\ \hline 66 \end{array}$	$\begin{array}{r} 2 \\ +32 \\ \hline 34 \end{array}$	$\begin{array}{r} 22 \\ + 1 \\ \hline 23 \end{array}$	$\begin{array}{r} 68 \\ + 7 \\ \hline 75 \end{array}$	$\begin{array}{r} 74 \\ +18 \\ \hline 92 \end{array}$	$\begin{array}{r} 23 \\ +11 \\ \hline 34 \end{array}$	$\begin{array}{r} 43 \\ +19 \\ \hline 62 \end{array}$	$\begin{array}{r} 18 \\ +48 \\ \hline 66 \end{array}$	$\begin{array}{r} 19 \\ +71 \\ \hline 90 \end{array}$
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$\begin{array}{r} 26 \\ +46 \\ \hline 72 \end{array}$	$\begin{array}{r} 31 \\ +22 \\ \hline 53 \end{array}$	$\begin{array}{r} 7 \\ +55 \\ \hline 62 \end{array}$	$\begin{array}{r} 35 \\ +63 \\ \hline 98 \end{array}$	$\begin{array}{r} 29 \\ +29 \\ \hline 58 \end{array}$	$\begin{array}{r} 55 \\ +26 \\ \hline 81 \end{array}$	$\begin{array}{r} 29 \\ +41 \\ \hline 70 \end{array}$	$\begin{array}{r} 51 \\ +23 \\ \hline 74 \end{array}$	$\begin{array}{r} 21 \\ +58 \\ \hline 79 \end{array}$	$\begin{array}{r} 24 \\ +14 \\ \hline 38 \end{array}$
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$\begin{array}{r} 52 \\ +39 \\ \hline 91 \end{array}$	$\begin{array}{r} 73 \\ + 1 \\ \hline 74 \end{array}$	$\begin{array}{r} 76 \\ +20 \\ \hline 96 \end{array}$	$\begin{array}{r} 30 \\ +70 \\ \hline 100 \end{array}$	$\begin{array}{r} 3 \\ +65 \\ \hline 68 \end{array}$	$\begin{array}{r} 47 \\ + 1 \\ \hline 48 \end{array}$	$\begin{array}{r} 14 \\ +68 \\ \hline 82 \end{array}$	$\begin{array}{r} 3 \\ +52 \\ \hline 55 \end{array}$	$\begin{array}{r} 4 \\ +34 \\ \hline 38 \end{array}$	$\begin{array}{r} 30 \\ +13 \\ \hline 43 \end{array}$
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$\begin{array}{r} 45 \\ +20 \\ \hline 65 \end{array}$	$\begin{array}{r} 20 \\ + 7 \\ \hline 27 \end{array}$	$\begin{array}{r} 70 \\ +30 \\ \hline 100 \end{array}$	$\begin{array}{r} 77 \\ + 2 \\ \hline 79 \end{array}$	$\begin{array}{r} 48 \\ +36 \\ \hline 84 \end{array}$	$\begin{array}{r} 59 \\ +15 \\ \hline 74 \end{array}$	$\begin{array}{r} 15 \\ + 1 \\ \hline 16 \end{array}$	$\begin{array}{r} 39 \\ +58 \\ \hline 97 \end{array}$	$\begin{array}{r} 71 \\ + 8 \\ \hline 79 \end{array}$	$\begin{array}{r} 72 \\ + 4 \\ \hline 76 \end{array}$
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$\begin{array}{r} 31 \\ +21 \\ \hline 52 \end{array}$	$\begin{array}{r} 34 \\ + 5 \\ \hline 39 \end{array}$	$\begin{array}{r} 47 \\ + 8 \\ \hline 55 \end{array}$	$\begin{array}{r} 1 \\ +8 \\ \hline 9 \end{array}$	$\begin{array}{r} 68 \\ +11 \\ \hline 79 \end{array}$	$\begin{array}{r} 76 \\ + 6 \\ \hline 82 \end{array}$	$\begin{array}{r} 19 \\ +33 \\ \hline 52 \end{array}$	$\begin{array}{r} 64 \\ +18 \\ \hline 82 \end{array}$	$\begin{array}{r} 41 \\ +43 \\ \hline 84 \end{array}$	$\begin{array}{r} 1 \\ +88 \\ \hline 89 \end{array}$
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$\begin{array}{r} 46 \\ +46 \\ \hline 92 \end{array}$	$\begin{array}{r} 2 \\ +79 \\ \hline 81 \end{array}$	$\begin{array}{r} 32 \\ +63 \\ \hline 95 \end{array}$	$\begin{array}{r} 59 \\ +22 \\ \hline 81 \end{array}$	$\begin{array}{r} 17 \\ + 6 \\ \hline 23 \end{array}$	$\begin{array}{r} 19 \\ +47 \\ \hline 66 \end{array}$	$\begin{array}{r} 23 \\ + 1 \\ \hline 24 \end{array}$	$\begin{array}{r} 24 \\ +62 \\ \hline 86 \end{array}$	$\begin{array}{r} 13 \\ +86 \\ \hline 99 \end{array}$	$\begin{array}{r} 4 \\ +3 \\ \hline 7 \end{array}$
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$\begin{array}{r} 56 \\ +35 \\ \hline 91 \end{array}$	$\begin{array}{r} 10 \\ +25 \\ \hline 35 \end{array}$	$\begin{array}{r} 23 \\ +20 \\ \hline 43 \end{array}$	$\begin{array}{r} 16 \\ +81 \\ \hline 97 \end{array}$	$\begin{array}{r} 62 \\ +31 \\ \hline 93 \end{array}$	$\begin{array}{r} 21 \\ +65 \\ \hline 86 \end{array}$	$\begin{array}{r} 21 \\ +21 \\ \hline 42 \end{array}$	$\begin{array}{r} 63 \\ +14 \\ \hline 77 \end{array}$	$\begin{array}{r} 45 \\ +19 \\ \hline 64 \end{array}$	$\begin{array}{r} 24 \\ +25 \\ \hline 49 \end{array}$
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$\begin{array}{r} 12 \\ +48 \\ \hline 60 \end{array}$	$\begin{array}{r} 9 \\ +23 \\ \hline 32 \end{array}$	$\begin{array}{r} 25 \\ +72 \\ \hline 97 \end{array}$	$\begin{array}{r} 7 \\ +50 \\ \hline 57 \end{array}$	$\begin{array}{r} 18 \\ +66 \\ \hline 84 \end{array}$	$\begin{array}{r} 61 \\ +24 \\ \hline 85 \end{array}$	$\begin{array}{r} 41 \\ + 9 \\ \hline 50 \end{array}$	$\begin{array}{r} 41 \\ +41 \\ \hline 82 \end{array}$	$\begin{array}{r} 64 \\ +19 \\ \hline 83 \end{array}$	$\begin{array}{r} 1 \\ +38 \\ \hline 39 \end{array}$
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$\begin{array}{r} 26 \\ + 8 \\ \hline 34 \end{array}$	$\begin{array}{r} 41 \\ +18 \\ \hline 59 \end{array}$	$\begin{array}{r} 7 \\ +43 \\ \hline 50 \end{array}$	$\begin{array}{r} 61 \\ +33 \\ \hline 94 \end{array}$	$\begin{array}{r} 16 \\ +32 \\ \hline 48 \end{array}$	$\begin{array}{r} 35 \\ +43 \\ \hline 78 \end{array}$	$\begin{array}{r} 6 \\ +29 \\ \hline 35 \end{array}$	$\begin{array}{r} 48 \\ + 8 \\ \hline 56 \end{array}$	$\begin{array}{r} 2 \\ +6 \\ \hline 8 \end{array}$	$\begin{array}{r} 32 \\ +49 \\ \hline 81 \end{array}$
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