



## 100以內直式加法(100題)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分數: \_\_\_\_\_

$$\begin{array}{r} 20 \\ +27 \\ \hline \end{array} \quad \begin{array}{r} 45 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 44 \\ + 4 \\ \hline \end{array} \quad \begin{array}{r} 57 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 10 \\ +87 \\ \hline \end{array} \quad \begin{array}{r} 62 \\ +10 \\ \hline \end{array} \quad \begin{array}{r} 55 \\ +42 \\ \hline \end{array} \quad \begin{array}{r} 55 \\ +40 \\ \hline \end{array} \quad \begin{array}{r} 39 \\ +49 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 9 \\ +57 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +32 \\ \hline \end{array} \quad \begin{array}{r} 22 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 68 \\ + 7 \\ \hline \end{array} \quad \begin{array}{r} 74 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 43 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +48 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +71 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ +46 \\ \hline \end{array} \quad \begin{array}{r} 31 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +55 \\ \hline \end{array} \quad \begin{array}{r} 35 \\ +63 \\ \hline \end{array} \quad \begin{array}{r} 29 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 55 \\ +26 \\ \hline \end{array} \quad \begin{array}{r} 29 \\ +41 \\ \hline \end{array} \quad \begin{array}{r} 51 \\ +23 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +58 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ +39 \\ \hline \end{array} \quad \begin{array}{r} 73 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 76 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 30 \\ +70 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +65 \\ \hline \end{array} \quad \begin{array}{r} 47 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 14 \\ +68 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +52 \\ \hline \end{array} \quad \begin{array}{r} 4 \\ +34 \\ \hline \end{array} \quad \begin{array}{r} 30 \\ +13 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + 7 \\ \hline \end{array} \quad \begin{array}{r} 70 \\ +30 \\ \hline \end{array} \quad \begin{array}{r} 77 \\ + 2 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ +36 \\ \hline \end{array} \quad \begin{array}{r} 59 \\ +15 \\ \hline \end{array} \quad \begin{array}{r} 15 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 39 \\ +58 \\ \hline \end{array} \quad \begin{array}{r} 71 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 72 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 34 \\ + 5 \\ \hline \end{array} \quad \begin{array}{r} 47 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +8 \\ \hline \end{array} \quad \begin{array}{r} 68 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 76 \\ + 6 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 64 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ +46 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +79 \\ \hline \end{array} \quad \begin{array}{r} 32 \\ +63 \\ \hline \end{array} \quad \begin{array}{r} 59 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 17 \\ + 6 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +47 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +62 \\ \hline \end{array} \quad \begin{array}{r} 13 \\ +86 \\ \hline \end{array} \quad \begin{array}{r} 4 \\ +3 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ +35 \\ \hline \end{array} \quad \begin{array}{r} 10 \\ +25 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 16 \\ +81 \\ \hline \end{array} \quad \begin{array}{r} 62 \\ +31 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +65 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 63 \\ +14 \\ \hline \end{array} \quad \begin{array}{r} 45 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +25 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ +48 \\ \hline \end{array} \quad \begin{array}{r} 9 \\ +23 \\ \hline \end{array} \quad \begin{array}{r} 25 \\ +72 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +50 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +66 \\ \hline \end{array} \quad \begin{array}{r} 61 \\ +24 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ + 9 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ +41 \\ \hline \end{array} \quad \begin{array}{r} 64 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +38 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 41 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 61 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 16 \\ +32 \\ \hline \end{array} \quad \begin{array}{r} 35 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 6 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +6 \\ \hline \end{array} \quad \begin{array}{r} 32 \\ +49 \\ \hline \end{array}$$