姓名: _____   日期: _____   分数: _____

$90 \times 3 \div 9 + 2 =$ $5 - 27 \times 2 \div 3 =$

$9 + 8 + 11 \times 6 =$ $11 - 3 + 10 \times 3 =$

$6 + 11 + 6 \times 4 =$ $5 + 63 \times 1 \div 7 =$

$20 \times 9 \div 4 - 1 =$ $10 - 11 + 9 \times 9 =$

$5 - 2 \times 11 - 3 =$ $9 + 2 - 5 \times 11 =$