



20以内直式加法(12题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 15 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ +11 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +11 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +9 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ +9 \\ \hline \end{array}$$

$$\begin{array}{r} 8 \\ +8 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 1 \\ \hline \end{array}$$

$$\begin{array}{r} 9 \\ +5 \\ \hline \end{array}$$



姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 15 \\ + 3 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 1 \\ +14 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 4 \\ +11 \\ \hline 15 \end{array}$$

$$\begin{array}{r} 8 \\ +11 \\ \hline 19 \end{array}$$

$$\begin{array}{r} 9 \\ +9 \\ \hline 18 \end{array}$$

$$\begin{array}{r} 10 \\ + 1 \\ \hline 11 \end{array}$$

$$\begin{array}{r} 17 \\ + 3 \\ \hline 20 \end{array}$$

$$\begin{array}{r} 10 \\ + 4 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 1 \\ +9 \\ \hline 10 \end{array}$$

$$\begin{array}{r} 8 \\ +8 \\ \hline 16 \end{array}$$

$$\begin{array}{r} 13 \\ + 1 \\ \hline 14 \end{array}$$

$$\begin{array}{r} 9 \\ +5 \\ \hline 14 \end{array}$$