



## 2位数加法，4个数字相加(25题)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分数: \_\_\_\_\_

$$\begin{array}{r} 19 \\ 24 \\ 52 \\ +94 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 71 \\ 48 \\ +42 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 26 \\ 57 \\ +52 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 67 \\ 80 \\ +65 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 53 \\ 46 \\ +86 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 87 \\ 48 \\ +75 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ 52 \\ 15 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 63 \\ 61 \\ +21 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 65 \\ 31 \\ +35 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 94 \\ 18 \\ +83 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ 85 \\ 22 \\ +86 \\ \hline \end{array}$$

$$\begin{array}{r} 91 \\ 71 \\ 12 \\ +19 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ 34 \\ 80 \\ +64 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 54 \\ 73 \\ +48 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 65 \\ 49 \\ +22 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ 34 \\ 62 \\ +68 \\ \hline \end{array}$$

$$\begin{array}{r} 42 \\ 96 \\ 61 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 27 \\ 81 \\ +18 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ 91 \\ 36 \\ +32 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 78 \\ 72 \\ +18 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \\ 45 \\ 49 \\ +96 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ 98 \\ 34 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 68 \\ 84 \\ +53 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ 10 \\ 86 \\ +76 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ 66 \\ 27 \\ +26 \\ \hline \end{array}$$



## 2位数加法，4个数字相加(25题)

姓名: \_\_\_\_\_

日期: \_\_\_\_\_ 分数: \_\_\_\_\_

$$\begin{array}{r} 19 \\ 24 \\ 52 \\ +94 \\ \hline 189 \end{array}$$

$$\begin{array}{r} 94 \\ 71 \\ 48 \\ +42 \\ \hline 255 \end{array}$$

$$\begin{array}{r} 97 \\ 26 \\ 57 \\ +52 \\ \hline 232 \end{array}$$

$$\begin{array}{r} 98 \\ 67 \\ 80 \\ +65 \\ \hline 310 \end{array}$$

$$\begin{array}{r} 69 \\ 53 \\ 46 \\ +86 \\ \hline 254 \end{array}$$

$$\begin{array}{r} 23 \\ 87 \\ 48 \\ +75 \\ \hline 233 \end{array}$$

$$\begin{array}{r} 21 \\ 52 \\ 15 \\ +88 \\ \hline 176 \end{array}$$

$$\begin{array}{r} 59 \\ 63 \\ 61 \\ +21 \\ \hline 204 \end{array}$$

$$\begin{array}{r} 59 \\ 65 \\ 31 \\ +35 \\ \hline 190 \end{array}$$

$$\begin{array}{r} 73 \\ 94 \\ 18 \\ +83 \\ \hline 268 \end{array}$$

$$\begin{array}{r} 47 \\ 85 \\ 22 \\ +86 \\ \hline 240 \end{array}$$

$$\begin{array}{r} 91 \\ 71 \\ 12 \\ +19 \\ \hline 193 \end{array}$$

$$\begin{array}{r} 69 \\ 34 \\ 80 \\ +64 \\ \hline 247 \end{array}$$

$$\begin{array}{r} 39 \\ 54 \\ 73 \\ +48 \\ \hline 214 \end{array}$$

$$\begin{array}{r} 68 \\ 65 \\ 49 \\ +22 \\ \hline 204 \end{array}$$

$$\begin{array}{r} 60 \\ 34 \\ 62 \\ +68 \\ \hline 224 \end{array}$$

$$\begin{array}{r} 42 \\ 96 \\ 61 \\ +14 \\ \hline 213 \end{array}$$

$$\begin{array}{r} 38 \\ 27 \\ 81 \\ +18 \\ \hline 164 \end{array}$$

$$\begin{array}{r} 17 \\ 91 \\ 36 \\ +32 \\ \hline 176 \end{array}$$

$$\begin{array}{r} 65 \\ 78 \\ 72 \\ +18 \\ \hline 233 \end{array}$$

$$\begin{array}{r} 22 \\ 45 \\ 49 \\ +96 \\ \hline 212 \end{array}$$

$$\begin{array}{r} 37 \\ 98 \\ 34 \\ +40 \\ \hline 209 \end{array}$$

$$\begin{array}{r} 89 \\ 68 \\ 84 \\ +53 \\ \hline 294 \end{array}$$

$$\begin{array}{r} 45 \\ 10 \\ 86 \\ +76 \\ \hline 217 \end{array}$$

$$\begin{array}{r} 87 \\ 66 \\ 27 \\ +26 \\ \hline 206 \end{array}$$