



2位数加法，4个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 20 \\ 80 \\ 87 \\ +77 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ 40 \\ 32 \\ +34 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 39 \\ 37 \\ +20 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ 96 \\ 91 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ 45 \\ 18 \\ +84 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ 66 \\ 93 \\ +23 \\ \hline \end{array}$$

$$\begin{array}{r} 97 \\ 41 \\ 46 \\ +22 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 73 \\ 64 \\ +22 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 31 \\ 74 \\ +56 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 32 \\ 90 \\ +18 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ 78 \\ 29 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ 44 \\ 87 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ 67 \\ 16 \\ +81 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ 59 \\ 78 \\ +63 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 75 \\ 97 \\ +76 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ 60 \\ 25 \\ +91 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 50 \\ 81 \\ +75 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 70 \\ 77 \\ +88 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ 25 \\ 39 \\ +98 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 99 \\ 88 \\ +67 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 18 \\ 60 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 41 \\ 50 \\ +68 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ 72 \\ 76 \\ +73 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ 95 \\ 74 \\ +72 \\ \hline \end{array}$$

$$\begin{array}{r} 27 \\ 97 \\ 62 \\ +54 \\ \hline \end{array}$$