



2位数加法, 4个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 23 \\ 92 \\ 41 \\ +63 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 64 \\ 63 \\ +82 \\ \hline \end{array}$$

$$\begin{array}{r} 73 \\ 10 \\ 42 \\ +93 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 50 \\ 49 \\ +29 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 67 \\ 28 \\ +37 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 47 \\ 39 \\ +62 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ 16 \\ 95 \\ +49 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ 39 \\ 74 \\ +12 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 16 \\ 98 \\ +22 \\ \hline \end{array}$$

$$\begin{array}{r} 96 \\ 58 \\ 94 \\ +50 \\ \hline \end{array}$$

$$\begin{array}{r} 90 \\ 89 \\ 44 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ 52 \\ 99 \\ +51 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ 85 \\ 78 \\ +74 \\ \hline \end{array}$$

$$\begin{array}{r} 63 \\ 97 \\ 61 \\ +83 \\ \hline \end{array}$$

$$\begin{array}{r} 50 \\ 22 \\ 85 \\ +46 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 44 \\ 85 \\ +68 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ 48 \\ 64 \\ +76 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 91 \\ 31 \\ +36 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ 73 \\ 92 \\ +49 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 51 \\ 81 \\ +69 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 22 \\ 62 \\ +54 \\ \hline \end{array}$$

$$\begin{array}{r} 78 \\ 41 \\ 77 \\ +79 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 85 \\ 33 \\ +39 \\ \hline \end{array}$$

$$\begin{array}{r} 59 \\ 58 \\ 25 \\ +33 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ 85 \\ 66 \\ +83 \\ \hline \end{array}$$