



2位数加法, 4个数字相加(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 15 \\ 43 \\ 42 \\ +30 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ 23 \\ 55 \\ +42 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ 84 \\ 64 \\ +36 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ 34 \\ 75 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ 69 \\ 28 \\ +22 \\ \hline \end{array}$$

$$\begin{array}{r} 52 \\ 32 \\ 49 \\ +59 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ 45 \\ 42 \\ +32 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 38 \\ 87 \\ +44 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ 25 \\ 15 \\ +64 \\ \hline \end{array}$$

$$\begin{array}{r} 49 \\ 14 \\ 72 \\ +24 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ 78 \\ 46 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ 29 \\ 65 \\ +52 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ 58 \\ 28 \\ +66 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ 36 \\ 84 \\ +90 \\ \hline \end{array}$$

$$\begin{array}{r} 94 \\ 68 \\ 88 \\ +10 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ 41 \\ 20 \\ +38 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ 33 \\ 43 \\ +72 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ 97 \\ 52 \\ +69 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ 80 \\ 81 \\ +63 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ 73 \\ 74 \\ +31 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ 89 \\ 73 \\ +46 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ 94 \\ 83 \\ +80 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ 25 \\ 60 \\ +98 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ 89 \\ 64 \\ +70 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ 73 \\ 69 \\ +42 \\ \hline \end{array}$$