



1000以内直式加法(25题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 280 \\ +552 \\ \hline \end{array}$$

$$\begin{array}{r} 558 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 306 \\ +561 \\ \hline \end{array}$$

$$\begin{array}{r} 3 \\ +487 \\ \hline \end{array}$$

$$\begin{array}{r} 117 \\ +706 \\ \hline \end{array}$$

$$\begin{array}{r} 545 \\ +407 \\ \hline \end{array}$$

$$\begin{array}{r} 321 \\ +338 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ +815 \\ \hline \end{array}$$

$$\begin{array}{r} 312 \\ +582 \\ \hline \end{array}$$

$$\begin{array}{r} 541 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ +70 \\ \hline \end{array}$$

$$\begin{array}{r} 150 \\ +756 \\ \hline \end{array}$$

$$\begin{array}{r} 70 \\ +351 \\ \hline \end{array}$$

$$\begin{array}{r} 172 \\ +480 \\ \hline \end{array}$$

$$\begin{array}{r} 216 \\ +415 \\ \hline \end{array}$$

$$\begin{array}{r} 494 \\ +151 \\ \hline \end{array}$$

$$\begin{array}{r} 839 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ +244 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ +571 \\ \hline \end{array}$$

$$\begin{array}{r} 185 \\ +599 \\ \hline \end{array}$$

$$\begin{array}{r} 106 \\ +587 \\ \hline \end{array}$$

$$\begin{array}{r} 263 \\ +466 \\ \hline \end{array}$$

$$\begin{array}{r} 237 \\ +175 \\ \hline \end{array}$$

$$\begin{array}{r} 308 \\ +138 \\ \hline \end{array}$$

$$\begin{array}{r} 418 \\ + 90 \\ \hline \end{array}$$



姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 280 \\ +552 \\ \hline 832 \end{array}$$

$$\begin{array}{r} 558 \\ + 18 \\ \hline 576 \end{array}$$

$$\begin{array}{r} 306 \\ +561 \\ \hline 867 \end{array}$$

$$\begin{array}{r} 3 \\ +487 \\ \hline 490 \end{array}$$

$$\begin{array}{r} 117 \\ +706 \\ \hline 823 \end{array}$$

$$\begin{array}{r} 545 \\ +407 \\ \hline 952 \end{array}$$

$$\begin{array}{r} 321 \\ +338 \\ \hline 659 \end{array}$$

$$\begin{array}{r} 39 \\ +815 \\ \hline 854 \end{array}$$

$$\begin{array}{r} 312 \\ +582 \\ \hline 894 \end{array}$$

$$\begin{array}{r} 541 \\ + 71 \\ \hline 612 \end{array}$$

$$\begin{array}{r} 4 \\ +70 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 150 \\ +756 \\ \hline 906 \end{array}$$

$$\begin{array}{r} 70 \\ +351 \\ \hline 421 \end{array}$$

$$\begin{array}{r} 172 \\ +480 \\ \hline 652 \end{array}$$

$$\begin{array}{r} 216 \\ +415 \\ \hline 631 \end{array}$$

$$\begin{array}{r} 494 \\ +151 \\ \hline 645 \end{array}$$

$$\begin{array}{r} 839 \\ + 90 \\ \hline 929 \end{array}$$

$$\begin{array}{r} 54 \\ +244 \\ \hline 298 \end{array}$$

$$\begin{array}{r} 80 \\ +571 \\ \hline 651 \end{array}$$

$$\begin{array}{r} 185 \\ +599 \\ \hline 784 \end{array}$$

$$\begin{array}{r} 106 \\ +587 \\ \hline 693 \end{array}$$

$$\begin{array}{r} 263 \\ +466 \\ \hline 729 \end{array}$$

$$\begin{array}{r} 237 \\ +175 \\ \hline 412 \end{array}$$

$$\begin{array}{r} 308 \\ +138 \\ \hline 446 \end{array}$$

$$\begin{array}{r} 418 \\ + 90 \\ \hline 508 \end{array}$$