



100以内竖式加法(12题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 20 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 78 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 5 \\ + 7 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ + 3 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ + 2 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ + 10 \\ \hline \end{array}$$



姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 20 \\ + 9 \\ \hline 29 \end{array}$$

$$\begin{array}{r} 30 \\ + 31 \\ \hline 61 \end{array}$$

$$\begin{array}{r} 15 \\ + 78 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 36 \\ + 41 \\ \hline 77 \end{array}$$

$$\begin{array}{r} 31 \\ + 58 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 39 \\ + 53 \\ \hline 92 \end{array}$$

$$\begin{array}{r} 5 \\ + 7 \\ \hline 12 \end{array}$$

$$\begin{array}{r} 86 \\ + 3 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 56 \\ + 35 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 31 \\ + 58 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 60 \\ + 2 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 4 \\ + 10 \\ \hline 14 \end{array}$$