



100以内竖式加法(12题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 66 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ +34 \\ \hline \end{array}$$

$$\begin{array}{r} 30 \\ +61 \\ \hline \end{array}$$

$$\begin{array}{r} 11 \\ +22 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ +15 \\ \hline \end{array}$$

$$\begin{array}{r} 24 \\ +70 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \\ +36 \\ \hline \end{array}$$

$$\begin{array}{r} 67 \\ +27 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ +15 \\ \hline \end{array}$$

$$\begin{array}{r} 80 \\ +20 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \\ +84 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ +10 \\ \hline \end{array}$$