



100以内竖式加法(12题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 46 \\ +41 \\ \hline \end{array}$$

$$\begin{array}{r} 31 \\ +37 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ +28 \\ \hline \end{array}$$

$$\begin{array}{r} 82 \\ +15 \\ \hline \end{array}$$

$$\begin{array}{r} 12 \\ +29 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ +33 \\ \hline \end{array}$$

$$\begin{array}{r} 25 \\ +43 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ +29 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ +14 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 53 \\ + 6 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ +38 \\ \hline \end{array}$$



姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 46 \\ +41 \\ \hline 87 \end{array}$$

$$\begin{array}{r} 31 \\ +37 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 65 \\ +28 \\ \hline 93 \end{array}$$

$$\begin{array}{r} 82 \\ +15 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 12 \\ +29 \\ \hline 41 \end{array}$$

$$\begin{array}{r} 45 \\ +33 \\ \hline 78 \end{array}$$

$$\begin{array}{r} 25 \\ +43 \\ \hline 68 \end{array}$$

$$\begin{array}{r} 18 \\ +29 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 75 \\ +14 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 34 \\ +40 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 53 \\ + 6 \\ \hline 59 \end{array}$$

$$\begin{array}{r} 38 \\ +38 \\ \hline 76 \end{array}$$