



100以内直式加法(100题)

姓名: _____

日期: _____ 分数: _____

$$\begin{array}{r} 53 \\ +31 \\ \hline \end{array} \quad \begin{array}{r} 71 \\ +27 \\ \hline \end{array} \quad \begin{array}{r} 61 \\ +34 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +70 \\ \hline \end{array} \quad \begin{array}{r} 52 \\ +40 \\ \hline \end{array} \quad \begin{array}{r} 59 \\ +28 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +77 \\ \hline \end{array} \quad \begin{array}{r} 45 \\ +55 \\ \hline \end{array} \quad \begin{array}{r} 10 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 11 \\ +65 \\ \hline \end{array}$$

$$\begin{array}{r} 83 \\ +13 \\ \hline \end{array} \quad \begin{array}{r} 85 \\ + 4 \\ \hline \end{array} \quad \begin{array}{r} 27 \\ +69 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +35 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +31 \\ \hline \end{array} \quad \begin{array}{r} 37 \\ +36 \\ \hline \end{array} \quad \begin{array}{r} 40 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 36 \\ +48 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ +51 \\ \hline \end{array} \quad \begin{array}{r} 37 \\ +63 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ +15 \\ \hline \end{array} \quad \begin{array}{r} 22 \\ +75 \\ \hline \end{array} \quad \begin{array}{r} 36 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 69 \\ +29 \\ \hline \end{array} \quad \begin{array}{r} 36 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 12 \\ +28 \\ \hline \end{array} \quad \begin{array}{r} 25 \\ +25 \\ \hline \end{array} \quad \begin{array}{r} 79 \\ + 6 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +34 \\ \hline \end{array} \quad \begin{array}{r} 19 \\ +38 \\ \hline \end{array}$$

$$\begin{array}{r} 47 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 24 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 58 \\ + 8 \\ \hline \end{array} \quad \begin{array}{r} 49 \\ +44 \\ \hline \end{array} \quad \begin{array}{r} 69 \\ +13 \\ \hline \end{array} \quad \begin{array}{r} 78 \\ +17 \\ \hline \end{array} \quad \begin{array}{r} 31 \\ +54 \\ \hline \end{array} \quad \begin{array}{r} 36 \\ +60 \\ \hline \end{array} \quad \begin{array}{r} 69 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 46 \\ +47 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ +14 \\ \hline \end{array} \quad \begin{array}{r} 44 \\ +24 \\ \hline \end{array} \quad \begin{array}{r} 15 \\ +25 \\ \hline \end{array} \quad \begin{array}{r} 15 \\ +40 \\ \hline \end{array} \quad \begin{array}{r} 20 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +27 \\ \hline \end{array} \quad \begin{array}{r} 11 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 47 \\ +44 \\ \hline \end{array} \quad \begin{array}{r} 38 \\ +11 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ +27 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +39 \\ \hline \end{array} \quad \begin{array}{r} 23 \\ +24 \\ \hline \end{array} \quad \begin{array}{r} 36 \\ +39 \\ \hline \end{array} \quad \begin{array}{r} 30 \\ +37 \\ \hline \end{array} \quad \begin{array}{r} 78 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 54 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 11 \\ +14 \\ \hline \end{array} \quad \begin{array}{r} 40 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 18 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 74 \\ +19 \\ \hline \end{array} \quad \begin{array}{r} 9 \\ +70 \\ \hline \end{array} \quad \begin{array}{r} 6 \\ +40 \\ \hline \end{array} \quad \begin{array}{r} 39 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 29 \\ +21 \\ \hline \end{array} \quad \begin{array}{r} 43 \\ +51 \\ \hline \end{array} \quad \begin{array}{r} 27 \\ +28 \\ \hline \end{array} \quad \begin{array}{r} 21 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 52 \\ +40 \\ \hline \end{array}$$

$$\begin{array}{r} 76 \\ +22 \\ \hline \end{array} \quad \begin{array}{r} 53 \\ +26 \\ \hline \end{array} \quad \begin{array}{r} 49 \\ +51 \\ \hline \end{array} \quad \begin{array}{r} 8 \\ +80 \\ \hline \end{array} \quad \begin{array}{r} 11 \\ + 4 \\ \hline \end{array} \quad \begin{array}{r} 10 \\ +36 \\ \hline \end{array} \quad \begin{array}{r} 13 \\ +78 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +6 \\ \hline \end{array} \quad \begin{array}{r} 46 \\ +10 \\ \hline \end{array} \quad \begin{array}{r} 8 \\ +62 \\ \hline \end{array}$$

$$\begin{array}{r} 38 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 1 \\ +33 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ + 1 \\ \hline \end{array} \quad \begin{array}{r} 86 \\ +11 \\ \hline \end{array} \quad \begin{array}{r} 48 \\ +39 \\ \hline \end{array} \quad \begin{array}{r} 45 \\ +36 \\ \hline \end{array} \quad \begin{array}{r} 70 \\ +18 \\ \hline \end{array} \quad \begin{array}{r} 2 \\ +15 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +41 \\ \hline \end{array} \quad \begin{array}{r} 43 \\ +54 \\ \hline \end{array}$$

$$\begin{array}{r} 29 \\ +43 \\ \hline \end{array} \quad \begin{array}{r} 7 \\ +48 \\ \hline \end{array} \quad \begin{array}{r} 5 \\ +75 \\ \hline \end{array} \quad \begin{array}{r} 70 \\ + 3 \\ \hline \end{array} \quad \begin{array}{r} 14 \\ +53 \\ \hline \end{array} \quad \begin{array}{r} 75 \\ +20 \\ \hline \end{array} \quad \begin{array}{r} 5 \\ +87 \\ \hline \end{array} \quad \begin{array}{r} 3 \\ +65 \\ \hline \end{array} \quad \begin{array}{r} 46 \\ +54 \\ \hline \end{array} \quad \begin{array}{r} 4 \\ +37 \\ \hline \end{array}$$