



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$17 + 2 =$	$33 + 48 =$	$46 + 55 =$	$72 + 63 =$	$58 + 49 =$
$13 + 15 =$	$73 + 3 =$	$5 + 39 =$	$48 + 14 =$	$12 + 81 =$
$46 + 67 =$	$69 + 90 =$	$96 + 26 =$	$61 + 80 =$	$75 + 17 =$
$18 + 41 =$	$42 + 11 =$	$2 + 13 =$	$30 + 80 =$	$79 + 14 =$
$83 + 79 =$	$34 + 19 =$	$35 + 24 =$	$40 + 44 =$	$43 + 29 =$
$66 + 24 =$	$4 + 44 =$	$52 + 45 =$	$48 + 100 =$	$95 + 35 =$
$20 + 67 =$	$65 + 7 =$	$100 + 51 =$	$15 + 43 =$	$62 + 28 =$
$44 + 83 =$	$81 + 41 =$	$33 + 57 =$	$90 + 87 =$	$17 + 83 =$
$3 + 23 =$	$6 + 39 =$	$47 + 30 =$	$1 + 24 =$	$60 + 5 =$
$92 + 12 =$	$96 + 40 =$	$38 + 18 =$	$89 + 32 =$	$11 + 42 =$
$27 + 44 =$	$68 + 78 =$	$77 + 31 =$	$12 + 34 =$	$24 + 75 =$
$45 + 65 =$	$51 + 16 =$	$71 + 67 =$	$100 + 66 =$	$58 + 54 =$
$71 + 9 =$	$55 + 77 =$	$65 + 55 =$	$91 + 41 =$	$20 + 58 =$
$25 + 13 =$	$60 + 28 =$	$44 + 2 =$	$20 + 75 =$	$26 + 73 =$
$42 + 94 =$	$97 + 19 =$	$48 + 4 =$	$15 + 41 =$	$13 + 46 =$
$4 + 59 =$	$80 + 87 =$	$14 + 25 =$	$95 + 70 =$	$81 + 7 =$
$80 + 69 =$	$28 + 98 =$	$98 + 7 =$	$14 + 37 =$	$58 + 17 =$
$53 + 23 =$	$92 + 77 =$	$76 + 54 =$	$15 + 35 =$	$4 + 94 =$
$29 + 23 =$	$57 + 58 =$	$84 + 18 =$	$6 + 60 =$	$47 + 62 =$
$98 + 79 =$	$100 + 92 =$	$17 + 98 =$	$89 + 19 =$	$38 + 79 =$