



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$17 + 52 =$	$12 + 82 =$	$72 + 12 =$	$81 + 63 =$	$45 + 61 =$
$2 + 80 =$	$65 + 48 =$	$77 + 28 =$	$95 + 13 =$	$68 + 52 =$
$50 + 55 =$	$46 + 74 =$	$53 + 31 =$	$37 + 47 =$	$78 + 16 =$
$52 + 6 =$	$40 + 39 =$	$86 + 58 =$	$7 + 93 =$	$52 + 42 =$
$54 + 40 =$	$22 + 98 =$	$87 + 56 =$	$46 + 57 =$	$56 + 86 =$
$48 + 26 =$	$89 + 84 =$	$24 + 27 =$	$22 + 48 =$	$42 + 49 =$
$47 + 69 =$	$98 + 20 =$	$87 + 25 =$	$70 + 64 =$	$78 + 83 =$
$72 + 81 =$	$73 + 55 =$	$83 + 9 =$	$94 + 38 =$	$83 + 66 =$
$60 + 43 =$	$69 + 71 =$	$90 + 3 =$	$100 + 90 =$	$22 + 40 =$
$30 + 61 =$	$13 + 42 =$	$62 + 78 =$	$58 + 60 =$	$45 + 32 =$
$98 + 67 =$	$86 + 76 =$	$28 + 62 =$	$46 + 22 =$	$55 + 16 =$
$43 + 15 =$	$85 + 19 =$	$43 + 86 =$	$91 + 3 =$	$95 + 55 =$
$37 + 49 =$	$91 + 82 =$	$72 + 61 =$	$19 + 43 =$	$70 + 55 =$
$86 + 74 =$	$27 + 74 =$	$61 + 95 =$	$89 + 58 =$	$33 + 85 =$
$50 + 96 =$	$14 + 3 =$	$87 + 83 =$	$13 + 50 =$	$59 + 58 =$
$74 + 59 =$	$77 + 79 =$	$52 + 76 =$	$92 + 100 =$	$8 + 61 =$
$49 + 86 =$	$99 + 91 =$	$49 + 22 =$	$67 + 52 =$	$48 + 74 =$
$100 + 23 =$	$61 + 8 =$	$17 + 71 =$	$35 + 32 =$	$83 + 100 =$
$7 + 47 =$	$41 + 95 =$	$49 + 55 =$	$45 + 95 =$	$32 + 30 =$
$75 + 61 =$	$63 + 61 =$	$99 + 50 =$	$31 + 58 =$	$41 + 35 =$



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$17 + 52 = 69$ $12 + 82 = 94$ $72 + 12 = 84$ $81 + 63 = 144$ $45 + 61 = 106$

$2 + 80 = 82$ $65 + 48 = 113$ $77 + 28 = 105$ $95 + 13 = 108$ $68 + 52 = 120$

$50 + 55 = 105$ $46 + 74 = 120$ $53 + 31 = 84$ $37 + 47 = 84$ $78 + 16 = 94$

$52 + 6 = 58$ $40 + 39 = 79$ $86 + 58 = 144$ $7 + 93 = 100$ $52 + 42 = 94$

$54 + 40 = 94$ $22 + 98 = 120$ $87 + 56 = 143$ $46 + 57 = 103$ $56 + 86 = 142$

$48 + 26 = 74$ $89 + 84 = 173$ $24 + 27 = 51$ $22 + 48 = 70$ $42 + 49 = 91$

$47 + 69 = 116$ $98 + 20 = 118$ $87 + 25 = 112$ $70 + 64 = 134$ $78 + 83 = 161$

$72 + 81 = 153$ $73 + 55 = 128$ $83 + 9 = 92$ $94 + 38 = 132$ $83 + 66 = 149$

$60 + 43 = 103$ $69 + 71 = 140$ $90 + 3 = 93$ $100 + 90 = 190$ $22 + 40 = 62$

$30 + 61 = 91$ $13 + 42 = 55$ $62 + 78 = 140$ $58 + 60 = 118$ $45 + 32 = 77$

$98 + 67 = 165$ $86 + 76 = 162$ $28 + 62 = 90$ $46 + 22 = 68$ $55 + 16 = 71$

$43 + 15 = 58$ $85 + 19 = 104$ $43 + 86 = 129$ $91 + 3 = 94$ $95 + 55 = 150$

$37 + 49 = 86$ $91 + 82 = 173$ $72 + 61 = 133$ $19 + 43 = 62$ $70 + 55 = 125$

$86 + 74 = 160$ $27 + 74 = 101$ $61 + 95 = 156$ $89 + 58 = 147$ $33 + 85 = 118$

$50 + 96 = 146$ $14 + 3 = 17$ $87 + 83 = 170$ $13 + 50 = 63$ $59 + 58 = 117$

$74 + 59 = 133$ $77 + 79 = 156$ $52 + 76 = 128$ $92 + 100 = 192$ $8 + 61 = 69$

$49 + 86 = 135$ $99 + 91 = 190$ $49 + 22 = 71$ $67 + 52 = 119$ $48 + 74 = 122$

$100 + 23 = 123$ $61 + 8 = 69$ $17 + 71 = 88$ $35 + 32 = 67$ $83 + 100 = 183$

$7 + 47 = 54$ $41 + 95 = 136$ $49 + 55 = 104$ $45 + 95 = 140$ $32 + 30 = 62$

$75 + 61 = 136$ $63 + 61 = 124$ $99 + 50 = 149$ $31 + 58 = 89$ $41 + 35 = 76$