



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$75 + 14 =$	$9 + 73 =$	$36 + 91 =$	$30 + 66 =$	$63 + 41 =$
$18 + 74 =$	$82 + 32 =$	$25 + 62 =$	$36 + 42 =$	$98 + 52 =$
$83 + 17 =$	$44 + 33 =$	$41 + 64 =$	$90 + 32 =$	$83 + 71 =$
$37 + 50 =$	$30 + 29 =$	$16 + 10 =$	$68 + 95 =$	$60 + 52 =$
$96 + 10 =$	$24 + 12 =$	$54 + 99 =$	$24 + 66 =$	$61 + 54 =$
$68 + 11 =$	$74 + 5 =$	$73 + 93 =$	$21 + 50 =$	$60 + 87 =$
$13 + 77 =$	$3 + 78 =$	$59 + 12 =$	$17 + 23 =$	$17 + 96 =$
$44 + 22 =$	$53 + 57 =$	$76 + 90 =$	$70 + 99 =$	$36 + 92 =$
$56 + 42 =$	$58 + 92 =$	$60 + 3 =$	$81 + 94 =$	$56 + 44 =$
$88 + 87 =$	$37 + 61 =$	$60 + 35 =$	$73 + 85 =$	$88 + 88 =$
$8 + 25 =$	$42 + 58 =$	$3 + 40 =$	$8 + 68 =$	$44 + 40 =$
$87 + 19 =$	$62 + 87 =$	$24 + 97 =$	$12 + 78 =$	$58 + 54 =$
$67 + 3 =$	$15 + 90 =$	$11 + 76 =$	$35 + 40 =$	$81 + 17 =$
$64 + 63 =$	$57 + 10 =$	$3 + 35 =$	$50 + 57 =$	$81 + 97 =$
$29 + 91 =$	$42 + 3 =$	$99 + 86 =$	$35 + 88 =$	$69 + 48 =$
$44 + 64 =$	$60 + 2 =$	$67 + 95 =$	$60 + 20 =$	$39 + 84 =$
$60 + 26 =$	$34 + 79 =$	$75 + 78 =$	$80 + 77 =$	$48 + 13 =$
$6 + 1 =$	$92 + 52 =$	$43 + 55 =$	$23 + 22 =$	$81 + 62 =$
$29 + 50 =$	$33 + 24 =$	$58 + 20 =$	$91 + 93 =$	$86 + 95 =$
$40 + 8 =$	$20 + 39 =$	$17 + 16 =$	$38 + 63 =$	$80 + 55 =$



姓名: _____

日期: _____ 分数: _____

$75 + 14 = 89$ $9 + 73 = 82$ $36 + 91 = 127$ $30 + 66 = 96$ $63 + 41 = 104$

$18 + 74 = 92$ $82 + 32 = 114$ $25 + 62 = 87$ $36 + 42 = 78$ $98 + 52 = 150$

$83 + 17 = 100$ $44 + 33 = 77$ $41 + 64 = 105$ $90 + 32 = 122$ $83 + 71 = 154$

$37 + 50 = 87$ $30 + 29 = 59$ $16 + 10 = 26$ $68 + 95 = 163$ $60 + 52 = 112$

$96 + 10 = 106$ $24 + 12 = 36$ $54 + 99 = 153$ $24 + 66 = 90$ $61 + 54 = 115$

$68 + 11 = 79$ $74 + 5 = 79$ $73 + 93 = 166$ $21 + 50 = 71$ $60 + 87 = 147$

$13 + 77 = 90$ $3 + 78 = 81$ $59 + 12 = 71$ $17 + 23 = 40$ $17 + 96 = 113$

$44 + 22 = 66$ $53 + 57 = 110$ $76 + 90 = 166$ $70 + 99 = 169$ $36 + 92 = 128$

$56 + 42 = 98$ $58 + 92 = 150$ $60 + 3 = 63$ $81 + 94 = 175$ $56 + 44 = 100$

$88 + 87 = 175$ $37 + 61 = 98$ $60 + 35 = 95$ $73 + 85 = 158$ $88 + 88 = 176$

$8 + 25 = 33$ $42 + 58 = 100$ $3 + 40 = 43$ $8 + 68 = 76$ $44 + 40 = 84$

$87 + 19 = 106$ $62 + 87 = 149$ $24 + 97 = 121$ $12 + 78 = 90$ $58 + 54 = 112$

$67 + 3 = 70$ $15 + 90 = 105$ $11 + 76 = 87$ $35 + 40 = 75$ $81 + 17 = 98$

$64 + 63 = 127$ $57 + 10 = 67$ $3 + 35 = 38$ $50 + 57 = 107$ $81 + 97 = 178$

$29 + 91 = 120$ $42 + 3 = 45$ $99 + 86 = 185$ $35 + 88 = 123$ $69 + 48 = 117$

$44 + 64 = 108$ $60 + 2 = 62$ $67 + 95 = 162$ $60 + 20 = 80$ $39 + 84 = 123$

$60 + 26 = 86$ $34 + 79 = 113$ $75 + 78 = 153$ $80 + 77 = 157$ $48 + 13 = 61$

$6 + 1 = 7$ $92 + 52 = 144$ $43 + 55 = 98$ $23 + 22 = 45$ $81 + 62 = 143$

$29 + 50 = 79$ $33 + 24 = 57$ $58 + 20 = 78$ $91 + 93 = 184$ $86 + 95 = 181$

$40 + 8 = 48$ $20 + 39 = 59$ $17 + 16 = 33$ $38 + 63 = 101$ $80 + 55 = 135$