



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$75 + 14 =$	$9 + 73 =$	$36 + 91 =$	$30 + 66 =$	$63 + 41 =$
$18 + 74 =$	$82 + 32 =$	$25 + 62 =$	$36 + 42 =$	$98 + 52 =$
$83 + 17 =$	$44 + 33 =$	$41 + 64 =$	$90 + 32 =$	$83 + 71 =$
$37 + 50 =$	$30 + 29 =$	$16 + 10 =$	$68 + 95 =$	$60 + 52 =$
$96 + 10 =$	$24 + 12 =$	$54 + 99 =$	$24 + 66 =$	$61 + 54 =$
$68 + 11 =$	$74 + 5 =$	$73 + 93 =$	$21 + 50 =$	$60 + 87 =$
$13 + 77 =$	$3 + 78 =$	$59 + 12 =$	$17 + 23 =$	$17 + 96 =$
$44 + 22 =$	$53 + 57 =$	$76 + 90 =$	$70 + 99 =$	$36 + 92 =$
$56 + 42 =$	$58 + 92 =$	$60 + 3 =$	$81 + 94 =$	$56 + 44 =$
$88 + 87 =$	$37 + 61 =$	$60 + 35 =$	$73 + 85 =$	$88 + 88 =$
$8 + 25 =$	$42 + 58 =$	$3 + 40 =$	$8 + 68 =$	$44 + 40 =$
$87 + 19 =$	$62 + 87 =$	$24 + 97 =$	$12 + 78 =$	$58 + 54 =$
$67 + 3 =$	$15 + 90 =$	$11 + 76 =$	$35 + 40 =$	$81 + 17 =$
$64 + 63 =$	$57 + 10 =$	$3 + 35 =$	$50 + 57 =$	$81 + 97 =$
$29 + 91 =$	$42 + 3 =$	$99 + 86 =$	$35 + 88 =$	$69 + 48 =$
$44 + 64 =$	$60 + 2 =$	$67 + 95 =$	$60 + 20 =$	$39 + 84 =$
$60 + 26 =$	$34 + 79 =$	$75 + 78 =$	$80 + 77 =$	$48 + 13 =$
$6 + 1 =$	$92 + 52 =$	$43 + 55 =$	$23 + 22 =$	$81 + 62 =$
$29 + 50 =$	$33 + 24 =$	$58 + 20 =$	$91 + 93 =$	$86 + 95 =$
$40 + 8 =$	$20 + 39 =$	$17 + 16 =$	$38 + 63 =$	$80 + 55 =$