



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$32 + 90 =$	$49 + 58 =$	$71 + 15 =$	$24 + 80 =$	$22 + 15 =$
$8 + 75 =$	$38 + 65 =$	$21 + 45 =$	$99 + 2 =$	$80 + 80 =$
$98 + 18 =$	$24 + 9 =$	$82 + 47 =$	$63 + 40 =$	$61 + 10 =$
$90 + 53 =$	$19 + 7 =$	$90 + 94 =$	$29 + 17 =$	$54 + 75 =$
$98 + 31 =$	$94 + 46 =$	$18 + 27 =$	$94 + 13 =$	$73 + 32 =$
$6 + 86 =$	$6 + 61 =$	$70 + 79 =$	$52 + 7 =$	$90 + 75 =$
$15 + 61 =$	$10 + 6 =$	$6 + 22 =$	$86 + 83 =$	$36 + 94 =$
$28 + 3 =$	$78 + 88 =$	$33 + 50 =$	$53 + 65 =$	$99 + 52 =$
$10 + 22 =$	$55 + 64 =$	$28 + 88 =$	$93 + 53 =$	$15 + 4 =$
$84 + 85 =$	$5 + 46 =$	$32 + 46 =$	$54 + 70 =$	$38 + 75 =$
$34 + 14 =$	$80 + 47 =$	$60 + 81 =$	$98 + 93 =$	$1 + 2 =$
$8 + 61 =$	$20 + 10 =$	$35 + 30 =$	$89 + 7 =$	$59 + 21 =$
$68 + 99 =$	$13 + 39 =$	$20 + 23 =$	$39 + 17 =$	$82 + 4 =$
$56 + 85 =$	$80 + 51 =$	$47 + 37 =$	$66 + 1 =$	$7 + 35 =$
$74 + 71 =$	$28 + 58 =$	$100 + 67 =$	$79 + 53 =$	$17 + 72 =$
$5 + 15 =$	$34 + 84 =$	$69 + 39 =$	$78 + 77 =$	$81 + 100 =$
$76 + 62 =$	$25 + 6 =$	$87 + 32 =$	$21 + 59 =$	$9 + 54 =$
$52 + 91 =$	$93 + 47 =$	$64 + 53 =$	$30 + 59 =$	$23 + 24 =$
$80 + 56 =$	$83 + 61 =$	$52 + 29 =$	$47 + 43 =$	$4 + 100 =$
$44 + 21 =$	$18 + 40 =$	$41 + 30 =$	$47 + 13 =$	$82 + 33 =$