



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$60 + 26 =$	$92 + 63 =$	$11 + 31 =$	$78 + 49 =$	$99 + 75 =$
$23 + 14 =$	$17 + 70 =$	$9 + 56 =$	$86 + 54 =$	$31 + 53 =$
$30 + 66 =$	$89 + 14 =$	$55 + 42 =$	$89 + 73 =$	$96 + 78 =$
$64 + 38 =$	$53 + 34 =$	$28 + 30 =$	$68 + 57 =$	$85 + 91 =$
$80 + 59 =$	$64 + 85 =$	$72 + 96 =$	$70 + 97 =$	$32 + 51 =$
$29 + 49 =$	$72 + 88 =$	$54 + 59 =$	$17 + 42 =$	$65 + 46 =$
$18 + 83 =$	$59 + 80 =$	$53 + 41 =$	$45 + 83 =$	$43 + 30 =$
$60 + 2 =$	$57 + 11 =$	$75 + 96 =$	$6 + 21 =$	$55 + 23 =$
$49 + 43 =$	$9 + 67 =$	$79 + 45 =$	$89 + 64 =$	$2 + 45 =$
$96 + 15 =$	$28 + 55 =$	$67 + 8 =$	$9 + 48 =$	$61 + 55 =$
$2 + 55 =$	$30 + 89 =$	$20 + 90 =$	$22 + 9 =$	$66 + 13 =$
$24 + 22 =$	$93 + 93 =$	$60 + 34 =$	$23 + 36 =$	$56 + 87 =$
$70 + 13 =$	$57 + 28 =$	$57 + 8 =$	$86 + 63 =$	$19 + 72 =$
$33 + 91 =$	$36 + 87 =$	$100 + 100 =$	$4 + 32 =$	$100 + 34 =$
$97 + 13 =$	$12 + 64 =$	$48 + 23 =$	$71 + 76 =$	$65 + 22 =$
$44 + 8 =$	$6 + 5 =$	$12 + 80 =$	$77 + 13 =$	$39 + 91 =$
$64 + 33 =$	$37 + 70 =$	$86 + 54 =$	$72 + 55 =$	$98 + 76 =$
$7 + 33 =$	$91 + 83 =$	$55 + 57 =$	$8 + 98 =$	$63 + 33 =$
$78 + 17 =$	$7 + 22 =$	$90 + 9 =$	$51 + 11 =$	$29 + 58 =$
$94 + 65 =$	$3 + 91 =$	$93 + 85 =$	$80 + 68 =$	$36 + 1 =$