



100以内加法-橫式(100題)

姓名: _____

日期: _____ 分数: _____

$18 + 88 =$	$89 + 54 =$	$75 + 9 =$	$26 + 51 =$	$17 + 55 =$
$40 + 7 =$	$34 + 54 =$	$58 + 90 =$	$27 + 83 =$	$61 + 53 =$
$63 + 28 =$	$87 + 73 =$	$43 + 75 =$	$42 + 58 =$	$2 + 34 =$
$49 + 82 =$	$42 + 24 =$	$58 + 81 =$	$30 + 59 =$	$94 + 1 =$
$22 + 28 =$	$65 + 99 =$	$39 + 39 =$	$49 + 6 =$	$37 + 19 =$
$50 + 35 =$	$56 + 9 =$	$3 + 25 =$	$16 + 44 =$	$84 + 84 =$
$84 + 91 =$	$64 + 39 =$	$26 + 28 =$	$92 + 43 =$	$82 + 44 =$
$31 + 43 =$	$36 + 13 =$	$68 + 77 =$	$82 + 82 =$	$8 + 49 =$
$46 + 42 =$	$99 + 89 =$	$49 + 45 =$	$70 + 68 =$	$36 + 49 =$
$54 + 41 =$	$52 + 75 =$	$65 + 65 =$	$24 + 72 =$	$4 + 11 =$
$12 + 13 =$	$85 + 71 =$	$95 + 68 =$	$83 + 55 =$	$55 + 36 =$
$68 + 26 =$	$71 + 61 =$	$41 + 45 =$	$44 + 11 =$	$20 + 86 =$
$100 + 67 =$	$81 + 37 =$	$96 + 23 =$	$2 + 60 =$	$30 + 33 =$
$11 + 80 =$	$67 + 23 =$	$42 + 40 =$	$66 + 32 =$	$48 + 46 =$
$76 + 8 =$	$40 + 65 =$	$60 + 26 =$	$93 + 14 =$	$75 + 11 =$
$14 + 13 =$	$89 + 28 =$	$26 + 99 =$	$45 + 33 =$	$69 + 15 =$
$74 + 73 =$	$71 + 57 =$	$11 + 9 =$	$85 + 80 =$	$98 + 15 =$
$13 + 10 =$	$23 + 27 =$	$81 + 41 =$	$95 + 88 =$	$61 + 95 =$
$1 + 20 =$	$99 + 51 =$	$99 + 74 =$	$97 + 8 =$	$82 + 23 =$
$59 + 12 =$	$59 + 68 =$	$11 + 51 =$	$87 + 73 =$	$75 + 22 =$