



การบวกสูงสุด 100 (แนวอน)

ชื่อ: _____

วันที่: _____ คະແນນ: _____

$33 + 45 =$ $21 + 91 =$ $4 + 72 =$ $40 + 42 =$ $43 + 82 =$

$73 + 84 =$ $48 + 64 =$ $40 + 34 =$ $30 + 82 =$ $57 + 64 =$

$8 + 58 =$ $37 + 94 =$ $71 + 53 =$ $55 + 16 =$ $85 + 36 =$

$46 + 87 =$ $87 + 20 =$ $49 + 32 =$ $10 + 28 =$ $26 + 34 =$

$59 + 42 =$ $15 + 93 =$ $23 + 74 =$ $84 + 46 =$ $63 + 71 =$

$23 + 50 =$ $1 + 99 =$ $16 + 91 =$ $85 + 19 =$ $66 + 41 =$

$40 + 28 =$ $93 + 50 =$ $51 + 60 =$ $41 + 29 =$ $38 + 86 =$

$63 + 93 =$ $34 + 98 =$ $2 + 72 =$ $16 + 86 =$ $70 + 98 =$

$21 + 14 =$ $45 + 51 =$ $45 + 66 =$ $26 + 78 =$ $88 + 97 =$

$41 + 50 =$ $22 + 80 =$ $74 + 66 =$ $88 + 21 =$ $8 + 41 =$

$53 + 30 =$ $48 + 56 =$ $36 + 51 =$ $94 + 50 =$ $16 + 7 =$

$84 + 18 =$ $11 + 4 =$ $59 + 31 =$ $10 + 37 =$ $23 + 75 =$

$79 + 34 =$ $1 + 71 =$ $96 + 22 =$ $66 + 3 =$ $74 + 13 =$

$61 + 9 =$ $31 + 68 =$ $30 + 76 =$ $3 + 59 =$ $64 + 5 =$

$62 + 82 =$ $82 + 16 =$ $85 + 84 =$ $18 + 18 =$ $30 + 91 =$

$23 + 73 =$ $28 + 72 =$ $79 + 89 =$ $61 + 55 =$ $55 + 40 =$

$85 + 90 =$ $77 + 40 =$ $42 + 94 =$ $74 + 5 =$ $21 + 71 =$

$10 + 55 =$ $56 + 98 =$ $12 + 67 =$ $19 + 80 =$ $65 + 78 =$

$79 + 12 =$ $95 + 13 =$ $46 + 66 =$ $42 + 49 =$ $52 + 3 =$

$65 + 59 =$ $84 + 66 =$ $93 + 11 =$ $68 + 33 =$ $12 + 83 =$