



การบวกสูงสุด 100 (แนวอน)

ชื่อ: _____

วันที่: _____ คະແນນ: _____

$51 + 34 =$	$89 + 42 =$	$41 + 63 =$	$70 + 11 =$	$63 + 85 =$
$63 + 9 =$	$40 + 78 =$	$56 + 89 =$	$70 + 8 =$	$1 + 10 =$
$82 + 56 =$	$57 + 86 =$	$99 + 31 =$	$37 + 6 =$	$24 + 70 =$
$49 + 10 =$	$26 + 73 =$	$88 + 38 =$	$26 + 8 =$	$88 + 96 =$
$59 + 82 =$	$67 + 51 =$	$70 + 66 =$	$18 + 1 =$	$89 + 47 =$
$63 + 42 =$	$65 + 57 =$	$96 + 36 =$	$5 + 77 =$	$5 + 95 =$
$80 + 35 =$	$55 + 17 =$	$59 + 76 =$	$78 + 37 =$	$19 + 30 =$
$91 + 37 =$	$68 + 1 =$	$82 + 40 =$	$12 + 72 =$	$63 + 7 =$
$41 + 92 =$	$7 + 58 =$	$27 + 47 =$	$46 + 13 =$	$20 + 12 =$
$36 + 55 =$	$69 + 12 =$	$10 + 53 =$	$29 + 54 =$	$65 + 76 =$
$23 + 50 =$	$17 + 43 =$	$4 + 7 =$	$6 + 94 =$	$23 + 46 =$
$20 + 99 =$	$100 + 7 =$	$59 + 88 =$	$62 + 85 =$	$30 + 37 =$
$30 + 7 =$	$35 + 99 =$	$47 + 24 =$	$77 + 37 =$	$34 + 38 =$
$43 + 36 =$	$27 + 32 =$	$56 + 77 =$	$95 + 38 =$	$14 + 32 =$
$37 + 65 =$	$82 + 49 =$	$30 + 50 =$	$14 + 28 =$	$57 + 25 =$
$62 + 60 =$	$87 + 86 =$	$70 + 50 =$	$50 + 5 =$	$66 + 33 =$
$97 + 66 =$	$22 + 5 =$	$72 + 55 =$	$58 + 27 =$	$44 + 21 =$
$86 + 28 =$	$39 + 34 =$	$57 + 41 =$	$37 + 60 =$	$4 + 75 =$
$23 + 34 =$	$29 + 5 =$	$10 + 27 =$	$95 + 12 =$	$50 + 72 =$
$79 + 43 =$	$69 + 60 =$	$42 + 89 =$	$49 + 49 =$	$32 + 96 =$



การบวกสูงสุด 100 (แนวอน)

ชื่อ: _____

วันที่: _____ คะแนน: _____

$51 + 34 = 85$ $89 + 42 = 131$ $41 + 63 = 104$ $70 + 11 = 81$ $63 + 85 = 148$

$63 + 9 = 72$ $40 + 78 = 118$ $56 + 89 = 145$ $70 + 8 = 78$ $1 + 10 = 11$

$82 + 56 = 138$ $57 + 86 = 143$ $99 + 31 = 130$ $37 + 6 = 43$ $24 + 70 = 94$

$49 + 10 = 59$ $26 + 73 = 99$ $88 + 38 = 126$ $26 + 8 = 34$ $88 + 96 = 184$

$59 + 82 = 141$ $67 + 51 = 118$ $70 + 66 = 136$ $18 + 1 = 19$ $89 + 47 = 136$

$63 + 42 = 105$ $65 + 57 = 122$ $96 + 36 = 132$ $5 + 77 = 82$ $5 + 95 = 100$

$80 + 35 = 115$ $55 + 17 = 72$ $59 + 76 = 135$ $78 + 37 = 115$ $19 + 30 = 49$

$91 + 37 = 128$ $68 + 1 = 69$ $82 + 40 = 122$ $12 + 72 = 84$ $63 + 7 = 70$

$41 + 92 = 133$ $7 + 58 = 65$ $27 + 47 = 74$ $46 + 13 = 59$ $20 + 12 = 32$

$36 + 55 = 91$ $69 + 12 = 81$ $10 + 53 = 63$ $29 + 54 = 83$ $65 + 76 = 141$

$23 + 50 = 73$ $17 + 43 = 60$ $4 + 7 = 11$ $6 + 94 = 100$ $23 + 46 = 69$

$20 + 99 = 119$ $100 + 7 = 107$ $59 + 88 = 147$ $62 + 85 = 147$ $30 + 37 = 67$

$30 + 7 = 37$ $35 + 99 = 134$ $47 + 24 = 71$ $77 + 37 = 114$ $34 + 38 = 72$

$43 + 36 = 79$ $27 + 32 = 59$ $56 + 77 = 133$ $95 + 38 = 133$ $14 + 32 = 46$

$37 + 65 = 102$ $82 + 49 = 131$ $30 + 50 = 80$ $14 + 28 = 42$ $57 + 25 = 82$

$62 + 60 = 122$ $87 + 86 = 173$ $70 + 50 = 120$ $50 + 5 = 55$ $66 + 33 = 99$

$97 + 66 = 163$ $22 + 5 = 27$ $72 + 55 = 127$ $58 + 27 = 85$ $44 + 21 = 65$

$86 + 28 = 114$ $39 + 34 = 73$ $57 + 41 = 98$ $37 + 60 = 97$ $4 + 75 = 79$

$23 + 34 = 57$ $29 + 5 = 34$ $10 + 27 = 37$ $95 + 12 = 107$ $50 + 72 = 122$

$79 + 43 = 122$ $69 + 60 = 129$ $42 + 89 = 131$ $49 + 49 = 98$ $32 + 96 = 128$