



การบวกสูงสุด 100 (แนวอน)

ชื่อ: _____

วันที่: _____ คະແນນ: _____

$48 + 41 =$	$62 + 58 =$	$25 + 14 =$	$49 + 25 =$	$35 + 74 =$
$80 + 23 =$	$28 + 42 =$	$16 + 82 =$	$91 + 97 =$	$70 + 35 =$
$3 + 56 =$	$85 + 43 =$	$48 + 94 =$	$75 + 69 =$	$59 + 90 =$
$88 + 61 =$	$65 + 23 =$	$65 + 37 =$	$1 + 88 =$	$73 + 36 =$
$90 + 33 =$	$12 + 69 =$	$19 + 9 =$	$68 + 12 =$	$80 + 79 =$
$10 + 42 =$	$36 + 47 =$	$19 + 95 =$	$91 + 1 =$	$45 + 47 =$
$77 + 98 =$	$48 + 82 =$	$9 + 15 =$	$88 + 66 =$	$21 + 53 =$
$54 + 55 =$	$71 + 17 =$	$95 + 69 =$	$52 + 38 =$	$58 + 61 =$
$36 + 69 =$	$75 + 73 =$	$6 + 64 =$	$53 + 27 =$	$55 + 34 =$
$55 + 7 =$	$42 + 63 =$	$97 + 97 =$	$7 + 36 =$	$39 + 8 =$
$43 + 42 =$	$96 + 7 =$	$11 + 52 =$	$25 + 91 =$	$66 + 85 =$
$95 + 59 =$	$53 + 4 =$	$57 + 7 =$	$57 + 29 =$	$26 + 90 =$
$89 + 68 =$	$24 + 69 =$	$91 + 55 =$	$54 + 82 =$	$85 + 9 =$
$84 + 36 =$	$87 + 1 =$	$41 + 48 =$	$56 + 81 =$	$76 + 76 =$
$48 + 89 =$	$45 + 23 =$	$34 + 30 =$	$76 + 90 =$	$65 + 98 =$
$14 + 23 =$	$57 + 25 =$	$60 + 2 =$	$37 + 80 =$	$91 + 60 =$
$94 + 50 =$	$18 + 9 =$	$82 + 83 =$	$19 + 73 =$	$50 + 26 =$
$98 + 15 =$	$72 + 48 =$	$19 + 13 =$	$30 + 7 =$	$56 + 28 =$
$50 + 96 =$	$14 + 5 =$	$68 + 17 =$	$77 + 72 =$	$54 + 32 =$
$32 + 51 =$	$15 + 78 =$	$2 + 25 =$	$7 + 64 =$	$15 + 26 =$