

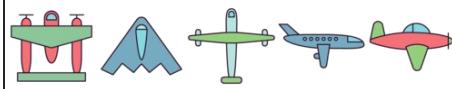


การบวกสูงสุด 100 (แนวอน)

ชื่อ: _____

วันที่: _____ คະແນນ: _____

$88 + 84 =$	$98 + 5 =$	$37 + 21 =$	$17 + 95 =$	$98 + 70 =$
$97 + 49 =$	$73 + 35 =$	$46 + 65 =$	$31 + 49 =$	$89 + 26 =$
$67 + 83 =$	$49 + 93 =$	$74 + 1 =$	$57 + 92 =$	$66 + 81 =$
$99 + 94 =$	$11 + 34 =$	$69 + 100 =$	$82 + 27 =$	$69 + 60 =$
$31 + 73 =$	$91 + 71 =$	$59 + 82 =$	$75 + 73 =$	$60 + 8 =$
$7 + 49 =$	$1 + 11 =$	$17 + 42 =$	$45 + 39 =$	$12 + 2 =$
$40 + 87 =$	$73 + 84 =$	$41 + 47 =$	$29 + 95 =$	$49 + 56 =$
$33 + 72 =$	$30 + 88 =$	$76 + 52 =$	$30 + 91 =$	$70 + 84 =$
$52 + 60 =$	$53 + 40 =$	$54 + 2 =$	$94 + 36 =$	$85 + 72 =$
$7 + 42 =$	$53 + 82 =$	$48 + 83 =$	$6 + 72 =$	$15 + 71 =$
$81 + 95 =$	$44 + 28 =$	$57 + 76 =$	$18 + 98 =$	$5 + 88 =$
$81 + 80 =$	$66 + 3 =$	$9 + 64 =$	$37 + 3 =$	$77 + 3 =$
$82 + 29 =$	$75 + 19 =$	$8 + 52 =$	$32 + 3 =$	$77 + 87 =$
$45 + 98 =$	$53 + 66 =$	$23 + 92 =$	$52 + 11 =$	$7 + 33 =$
$52 + 62 =$	$12 + 22 =$	$72 + 99 =$	$73 + 16 =$	$35 + 17 =$
$54 + 88 =$	$36 + 100 =$	$27 + 22 =$	$65 + 72 =$	$92 + 47 =$
$42 + 92 =$	$18 + 77 =$	$52 + 42 =$	$100 + 4 =$	$100 + 42 =$
$59 + 73 =$	$30 + 49 =$	$43 + 70 =$	$18 + 97 =$	$95 + 36 =$
$32 + 22 =$	$99 + 69 =$	$55 + 75 =$	$39 + 17 =$	$21 + 99 =$
$4 + 76 =$	$24 + 35 =$	$10 + 44 =$	$91 + 44 =$	$81 + 99 =$



การบวกสูงสุด 100 (แนวอน)

ชื่อ: _____

วันที่: _____ คיתה: _____

$88 + 84 = 172$	$98 + 5 = 103$	$37 + 21 = 58$	$17 + 95 = 112$	$98 + 70 = 168$
$97 + 49 = 146$	$73 + 35 = 108$	$46 + 65 = 111$	$31 + 49 = 80$	$89 + 26 = 115$
$67 + 83 = 150$	$49 + 93 = 142$	$74 + 1 = 75$	$57 + 92 = 149$	$66 + 81 = 147$
$99 + 94 = 193$	$11 + 34 = 45$	$69 + 100 = 169$	$82 + 27 = 109$	$69 + 60 = 129$
$31 + 73 = 104$	$91 + 71 = 162$	$59 + 82 = 141$	$75 + 73 = 148$	$60 + 8 = 68$
$7 + 49 = 56$	$1 + 11 = 12$	$17 + 42 = 59$	$45 + 39 = 84$	$12 + 2 = 14$
$40 + 87 = 127$	$73 + 84 = 157$	$41 + 47 = 88$	$29 + 95 = 124$	$49 + 56 = 105$
$33 + 72 = 105$	$30 + 88 = 118$	$76 + 52 = 128$	$30 + 91 = 121$	$70 + 84 = 154$
$52 + 60 = 112$	$53 + 40 = 93$	$54 + 2 = 56$	$94 + 36 = 130$	$85 + 72 = 157$
$7 + 42 = 49$	$53 + 82 = 135$	$48 + 83 = 131$	$6 + 72 = 78$	$15 + 71 = 86$
$81 + 95 = 176$	$44 + 28 = 72$	$57 + 76 = 133$	$18 + 98 = 116$	$5 + 88 = 93$
$81 + 80 = 161$	$66 + 3 = 69$	$9 + 64 = 73$	$37 + 3 = 40$	$77 + 3 = 80$
$82 + 29 = 111$	$75 + 19 = 94$	$8 + 52 = 60$	$32 + 3 = 35$	$77 + 87 = 164$
$45 + 98 = 143$	$53 + 66 = 119$	$23 + 92 = 115$	$52 + 11 = 63$	$7 + 33 = 40$
$52 + 62 = 114$	$12 + 22 = 34$	$72 + 99 = 171$	$73 + 16 = 89$	$35 + 17 = 52$
$54 + 88 = 142$	$36 + 100 = 136$	$27 + 22 = 49$	$65 + 72 = 137$	$92 + 47 = 139$
$42 + 92 = 134$	$18 + 77 = 95$	$52 + 42 = 94$	$100 + 4 = 104$	$100 + 42 = 142$
$59 + 73 = 132$	$30 + 49 = 79$	$43 + 70 = 113$	$18 + 97 = 115$	$95 + 36 = 131$
$32 + 22 = 54$	$99 + 69 = 168$	$55 + 75 = 130$	$39 + 17 = 56$	$21 + 99 = 120$
$4 + 76 = 80$	$24 + 35 = 59$	$10 + 44 = 54$	$91 + 44 = 135$	$81 + 99 = 180$