



## การบวกสูงสุด 100 ( แนวอน )

ชื่อ: \_\_\_\_\_

วันที่: \_\_\_\_\_ คະແນນ: \_\_\_\_\_

|             |             |             |             |             |
|-------------|-------------|-------------|-------------|-------------|
| $94 + 49 =$ | $45 + 98 =$ | $61 + 25 =$ | $85 + 3 =$  | $40 + 49 =$ |
| $3 + 65 =$  | $19 + 86 =$ | $70 + 15 =$ | $53 + 11 =$ | $57 + 4 =$  |
| $38 + 39 =$ | $1 + 99 =$  | $58 + 21 =$ | $20 + 73 =$ | $8 + 37 =$  |
| $37 + 2 =$  | $71 + 23 =$ | $48 + 12 =$ | $31 + 8 =$  | $40 + 66 =$ |
| $53 + 86 =$ | $62 + 8 =$  | $18 + 5 =$  | $74 + 73 =$ | $17 + 36 =$ |
| $29 + 31 =$ | $56 + 92 =$ | $13 + 48 =$ | $14 + 53 =$ | $94 + 11 =$ |
| $51 + 89 =$ | $60 + 43 =$ | $93 + 63 =$ | $1 + 46 =$  | $75 + 45 =$ |
| $22 + 78 =$ | $55 + 16 =$ | $47 + 70 =$ | $90 + 10 =$ | $10 + 68 =$ |
| $49 + 73 =$ | $9 + 18 =$  | $20 + 57 =$ | $35 + 30 =$ | $73 + 7 =$  |
| $19 + 9 =$  | $89 + 44 =$ | $25 + 78 =$ | $84 + 23 =$ | $45 + 14 =$ |
| $22 + 9 =$  | $72 + 33 =$ | $77 + 59 =$ | $47 + 29 =$ | $50 + 34 =$ |
| $62 + 67 =$ | $19 + 9 =$  | $87 + 86 =$ | $3 + 28 =$  | $28 + 43 =$ |
| $44 + 13 =$ | $10 + 66 =$ | $19 + 73 =$ | $59 + 79 =$ | $83 + 85 =$ |
| $97 + 57 =$ | $10 + 35 =$ | $47 + 21 =$ | $18 + 22 =$ | $46 + 22 =$ |
| $81 + 9 =$  | $28 + 34 =$ | $27 + 63 =$ | $8 + 45 =$  | $54 + 27 =$ |
| $85 + 65 =$ | $17 + 81 =$ | $36 + 28 =$ | $60 + 44 =$ | $5 + 23 =$  |
| $24 + 16 =$ | $55 + 9 =$  | $33 + 59 =$ | $64 + 42 =$ | $6 + 66 =$  |
| $82 + 9 =$  | $49 + 57 =$ | $81 + 59 =$ | $89 + 26 =$ | $38 + 30 =$ |
| $74 + 9 =$  | $30 + 84 =$ | $73 + 18 =$ | $60 + 81 =$ | $18 + 50 =$ |
| $12 + 53 =$ | $69 + 6 =$  | $55 + 28 =$ | $11 + 32 =$ | $49 + 26 =$ |